

Drill Bits - Metal Drilling



Titanium-Coated Step Drill Bit

- Titanium coating lasts up to six times longer than high speed steel
- Balance double flute eliminates chatter and vibration
- Resharpenable cutting edge provides longer tool life
- Three-flat shank for reduced slippage



Item #	Code	Diameter (increments)	Step Depth	No. of Hole Sizes	Shank Diameter	Stock*
SDT1	BOS	1/8"-1/2" (1/32")	1/8"	13	1/4"	Y
SDT2	BOS	3/16"-7/8" (1/16")	1/8"	12	3/8"	Y
SDT4	BOS	1/4"-7/8"-1 1/8"	5/32"	3	3/8"	Y
SDT5	BOS	7/8"	—	1	3/8"	Y
SDT7	BOS	9/16"-1" (1/16")	1/8"	8	3/8"	Y
SDT10	BOS	1/4"-1 3/8" (1/8")	1/8"	10	3/8"	Y
SDT11	BOS	1 1/8"	—	1	1/2"	Y
SDT30	BOS	3-Piece Step Drill Set includes: SDT1 - 1/8"-1/2" (1/32") SDT3 - 1/4"-3/4" (1/16") SDT6 - 3/16"-1/2" (1/16")				Y



Drill Bit Sharpener

Sharpens the largest range of dull or broken bits, including split points and masonry bits.

- One chuck sharpens all sizes 3/32" to 3/4"
- Sharpens High Speed Steel, carbide, cobalt, TiN-coated and masonry bits
- Custom point angle sharpening—choose any angle from 115°-140°

Item #	Code	Description	Stock*
DD750X	TRI	Drill Bit Sharpener	Y

*Y = stock item; A = readily available by order