

Taps & Dies



Straight Flute Hand Tap - Taper, Plug and Bottoming

- High Speed Steel and bronze oxide finish
- Chamfer: Taper (7–10 threads long), Plug (3–5 threads long), Bottoming (1–2 threads long)

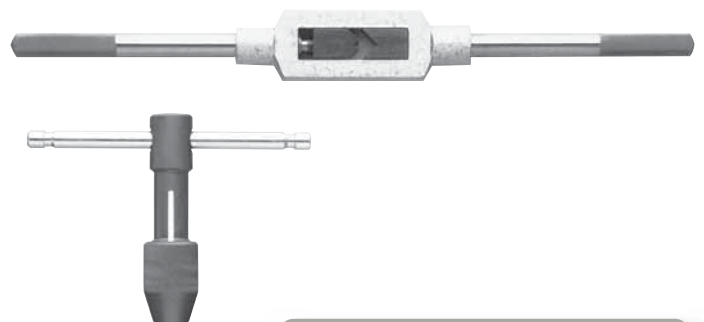
Size/Pitch	Thread**	GH	# of Flutes	Drill Size	Taper Item #	Stock*	Plug Item #	Stock*	Bottoming Item #	Stock*	Code
4-40	NC	H2	3	43	071040	A	071090	A	071140	A	TRI
6-32	NC	H3	3	36	6-32T	Y	071091	A	071141	A	TRI
6-40	NF	H2	3	33	—	—	—	—	071092	A	TRI
8-32	NC	H3	4	29	8-32T	Y	8-32P	Y	071143	A	TRI
8-36	NF	H2	4	29	—	—	—	—	071094	A	TRI
10-24	NC	H3	4	25	10-24T	Y	071095	A	071145	A	TRI
10-32	NF	H3	4	21	10-32T	Y	071096	A	071146	A	TRI
12-24	NC	H3	4	16	12-24T	Y	12-24P	Y	12-24B	Y	TRI
12-28	NF	H3	4	15	—	—	—	—	071098	A	TRI
1/4-20	NC	H3	4	7	14-20T	Y	071060	A	14-20B	Y	TRI
1/4-28	NF	H3	4	3	14-28T	Y	071061	A	071101	A	TRI
5/16-18	NC	H3	4	F	516-18T	Y	071062	A	516-18B	Y	TRI
5/16-24	NF	H3	4	I	516-24T	Y	071063	A	071103	A	TRI
3/8-16	NC	H3	4	5/16	38-16T	Y	071064	A	38-16B	Y	TRI
3/8-24	NF	H3	4	Q	38-24T	Y	071065	A	071105	A	TRI
7/16-14	NC	H3	4	U	716-14T	Y	071066	A	071106	A	TRI
7/16-20	NF	H3	4	25/64	071007	A	716-20P	Y	071107	A	TRI
1/2-13	NC	H3	4	27/64	12-13T	Y	12-20P	A	12-13B	Y	TRI
1/2-20	NG	H3	4	29/64	12-20T	Y	071069	Y	071109	A	TRI
9/16-12	NC	H3	4	31/64	071010	A	071070	A	071110	A	TRI
9/16-18	NF	H3	4	33/64	071011	A	071071	A	071111	A	TRI
5/8-11	NC	H3	4	17/32	58-11T	Y	071072	A	071112	A	TRI
5/8-18	NF	H3	4	37/64	58-18T	Y	071073	A	071113	A	TRI
3/4-10	NC	H3	4	21/32	34-10T	Y	071074	A	071114	A	TRI
3/4-16	NF	H3	4	11/16	34-16T	Y	071075	A	071115	A	TRI
7/8-9	NC	H4	4	49/64	071016	A	071076	A	071116	A	TRI
7/8-14	NF	H4	4	13/16	78-14T	Y	071077	A	071117	A	TRI
1-8	NC	H4	4	7/8	071018	A	071078	A	071118	A	TRI
1-12	NF	H4	4	59/64	071019	A	071079	A	071119	A	TRI
1 1/8-7	NC	H4	4	63/64	071020	A	071080	A	071120	A	TRI

**NC = National Course; NF = National Fine

Tap Wrench

- Sliding T-handle is ideal for turning in confined areas
- Strong and rugged for easy handling and accurate tapping

Item #	Code	Capacity	Handle	Stock*
069902	TRI	0 to 1/4	T-Handle	A
JT30	TRI	12 to 5/16	T-Handle	Y
069904	TRI	1/4 to 1/2	T-Handle	A
069900	TRI	0 to 3/16	Straight	A
JTW5	TRI	10 to 1/2	Straight	A
069907	TRI	3/8 to 1	Straight	A



*Y = stock item; A = readily available by order